

■ Basic Filtration

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Filters are indispensable for your routine work in laboratory and industrial applications. Sartorius supplies you with a broad range of filters for a myriad of filtration tasks and supports you with all your filtration challenges.

Our Product Range Covers:

- Filter papers
- Glass and quartz microfiber filters
- Membrane filters
- Blotting & chromatography papers & membranes
- Filtration equipment

Quality Assurance and Quality Control

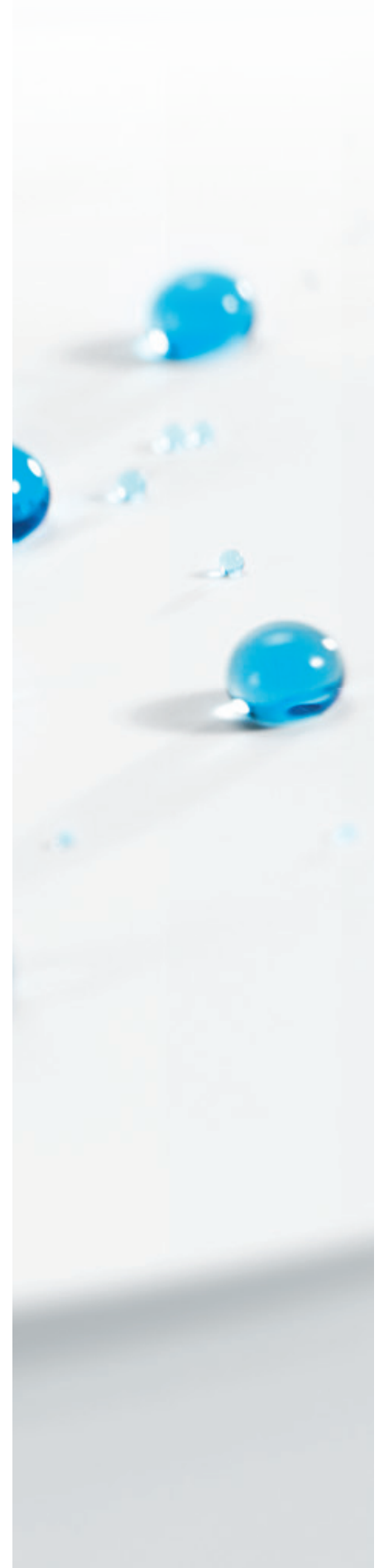
Sartorius pays particular attention to continuous in-process quality control. Regular checks and exact analyses of the raw materials and each finished product assure constant high quality and product uniformity. We meet the requirements set forth by the ISO 9001 quality management system and the ISO 14001 environmental management system.

How Do Filter Papers Work?

Filter papers are depth filters. Their efficiency is influenced by various parameters: the mechanical particulate retention, adsorption, pH, surface properties, thickness and strength of the filter paper as well as the shape, density and quantity of particles to be retained. The precipitates deposited on the filter form a "cake layer" which – depending on its density – increasingly affects the progress of an ongoing filtration and decisively affects the retention capability. Therefore, it is essential to select the perfect filter paper to ensure the best filtration results. This choice depends on the filtration method as well as on the amount and properties of the medium to be filtered, the size of the particulate solids to be removed and the required degree of clarification.

How Do Membrane Filters Work?

Membrane filters retain particles larger than their pore sizes. Smaller particles pass through the membrane or are captured in the membrane. Such filters are used for the filtration of smaller particles and for critical applications such as sterility testing. The choice of the right membrane type depends on the specifications of the solution to be filtered. The most important parameters for this are adsorption, chemical compatibility and the particle size to be retained.










Ash-free Filter Papers

For Quantitative and Gravimetric Analyses

These filter papers are used for quantitative and gravimetric analyses as well as for pressure or vacuum filtration. They are made out of 100% cotton linters with an α -cellulose content of >98% and are acid-washed to make the papers ashless and achieve high purity.

Specifications

| Grade | Weight (g/m ²) | Thickness (mm) | Particle Retention (μm) | Filtration (s) | Precipitates | Properties |
|---|----------------------------|----------------|-------------------------|----------------|-------------------------|---|
|  388 | 84 | 0.21 | 12 to 15 | 10 | Coarse crystalline | Wide-pore, loose structure, fast filtering |
|  389 | 84 | 0.19 | 8 to 12 | 20 | Medium-fine crystalline | Medium- to wide-pore, medium fast filtering |
|  389 F | 84 | 0.19 | 8 to 12 | 20 | Medium-fine crystalline | Medium- to wide-pore, medium fast filtering |
|  392 | 84 | 0.17 | 5 to 8 | 50 | Fine crystalline | Medium dense, medium fast filtering |
|  390 | 84 | 0.16 | 3 to 5 | 100 | Fine crystalline | Narrow-pore, dense, slow filtering |
|  391 | 84 | 0.15 | 2 to 3 | 180 | Very fine crystalline | Fine-pore, dense, very slow filtering |
|  393 | 100 | 0.17 | 1 to 2 | 300 | Very fine crystalline | Very fine-pore, very dense, very slow filtering |

Ordering Information



Filter Discs, 100 Pieces

| Dia. in mm | Grade 388 | Grade 389 | Grade 389 F | Grade 390 | Grade 391 | Grade 392 | Grade 393 |
|------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| 55 | FT-3-101-055 | FT-3-102-055 | FT-3-112-055 | FT-3-103-055 | FT-3-104-055 | FT-3-105-055 | FT-3-127-055 |
| 70 | FT-3-101-070 | FT-3-102-070 | | FT-3-103-070 | FT-3-104-070 | FT-3-105-070 | FT-3-127-070 |
| 90 | FT-3-101-090 | FT-3-102-090 | FT-3-112-090 | FT-3-103-090 | FT-3-104-090 | FT-3-105-090 | FT-3-127-090 |
| 110 | FT-3-101-110 | FT-3-102-110 | FT-3-112-110 | FT-3-103-110 | FT-3-104-110 | FT-3-105-110 | FT-3-127-110 |
| 125 | FT-3-101-125 | FT-3-102-125 | FT-3-112-125 | FT-3-103-125 | FT-3-104-125 | FT-3-105-125 | FT-3-127-125 |
| 150 | FT-3-101-150 | FT-3-102-150 | FT-3-112-150 | FT-3-103-150 | FT-3-104-150 | FT-3-105-150 | FT-3-127-150 |
| 185 | FT-3-101-185 | FT-3-102-185 | FT-3-112-185 | FT-3-103-185 | FT-3-104-185 | FT-3-105-185 | FT-3-127-185 |
| 240 | FT-3-101-240 | FT-3-102-240 | | FT-3-103-240 | FT-3-104-240 | FT-3-105-240 | FT-3-127-240 |



Folded Filters, 100 Pieces

| Dia. in mm | Grade 388 | Grade 389 | Grade 389 F | Grade 390 | Grade 391 | Grade 392 |
|------------|--------------|--------------|--------------|--------------|--------------|--------------|
| 110 | FT-4-101-110 | FT-4-102-110 | | FT-4-103-110 | FT-4-104-110 | FT-4-105-110 |
| 125 | FT-4-101-125 | FT-4-102-125 | | FT-4-103-125 | FT-4-104-125 | FT-4-105-125 |
| 150 | FT-4-101-150 | FT-4-102-150 | | FT-4-103-150 | FT-4-104-150 | FT-4-105-150 |
| 185 | FT-4-101-185 | FT-4-102-185 | FT-4-112-185 | FT-4-103-185 | FT-4-104-185 | FT-4-105-185 |
| 240 | FT-4-101-240 | FT-4-102-240 | | | FT-4-104-240 | |



Sheets in 580×580 mm, 100 Pieces

| Grade 388 | Grade 389 | Grade 390 | Grade 391 | Grade 392 | Grade 393 |
|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| FT-2-101-580580 | FT-2-102-580580 | FT-2-103-580580 | FT-2-104-580580 | FT-2-105-580580 | FT-2-127-580580 |

Other dimensions are available on request

Wet-strengthened Filter Papers

For Qualitative Analyses

These qualitative filter papers are essentially used for analytical purposes and routine analyses, whenever no gravimetric analyses are required. They are wet-strengthened and can be used for pressure and vacuum filtration. They are made of refined pulp and linters with an >95% α -cellulose content and are very pure with an ash content $\leq 0.1\%$.

Specifications

| Grade | Weight (g/m ²) | Thickness (mm) | Particle Retention (μm) | Filtration (s) | Precipitates | Properties |
|-------|----------------------------|----------------|--------------------------------------|----------------|-------------------------|---|
| 1288 | 84 | 0.21 | 12 to 15 | 10 | Coarse crystalline | Wide-pore, loose structure, fast filtering |
| 1289 | 84 | 0.21 | 8 to 12 | 20 | Medium-fine crystalline | Medium- to wide-pore, medium fast filtering |
| 1292 | 84 | 0.17 | 5 to 8 | 50 | Fine crystalline | Medium dense, medium fast filtering |
| 1290 | 84 | 0.15 | 3 to 5 | 100 | Fine crystalline | Narrow-pore, dense, slow filtering |
| 1291 | 84 | 0.15 | 2 to 3 | 180 | Very fine crystalline | Fine-pore, dense, very slow filtering |
| 293 | 80 | 0.15 | 1 to 2 | 300 | Very fine crystalline | Very fine-pore, very dense, very slow filtering |

Ordering Information

Filter Discs, 100 Pieces

| Dia. in mm | Grade 1288 | Grade 1289 | Grade 1290 | Grade 1291 | Grade 1292 | Grade 293 |
|------------|--------------|--------------|--------------|--------------|--------------|--------------|
| 55 | FT-3-206-055 | FT-3-207-055 | FT-3-208-055 | FT-3-209-055 | FT-3-210-055 | FT-3-211-055 |
| 70 | FT-3-206-070 | FT-3-207-070 | FT-3-208-070 | FT-3-209-070 | FT-3-210-070 | FT-3-211-070 |
| 90 | FT-3-206-090 | FT-3-207-090 | FT-3-208-090 | FT-3-209-090 | FT-3-210-090 | FT-3-211-090 |
| 110 | FT-3-206-110 | FT-3-207-110 | FT-3-208-110 | FT-3-209-110 | FT-3-210-110 | FT-3-211-110 |
| 125 | FT-3-206-125 | FT-3-207-125 | FT-3-208-125 | FT-3-209-125 | FT-3-210-125 | FT-3-211-125 |
| 150 | FT-3-206-150 | FT-3-207-150 | FT-3-208-150 | FT-3-209-150 | FT-3-210-150 | FT-3-211-150 |
| 185 | FT-3-206-185 | FT-3-207-185 | FT-3-208-185 | FT-3-209-185 | FT-3-210-185 | FT-3-211-185 |
| 240 | FT-3-206-240 | FT-3-207-240 | FT-3-208-240 | FT-3-209-240 | FT-3-210-240 | |

Folded Filters, 100 Pieces

| Dia. in mm | Grade 1288 | Grade 1289 | Grade 1290 | Grade 1291 | Grade 1292 | Grade 293 |
|------------|--------------|--------------|--------------|--------------|--------------|--------------|
| 110 | FT-4-206-110 | FT-4-207-110 | FT-4-208-110 | FT-4-209-110 | FT-4-210-110 | |
| 125 | FT-4-206-125 | FT-4-207-125 | FT-4-208-125 | FT-4-209-125 | FT-4-210-125 | FT-4-211-125 |
| 150 | FT-4-206-150 | FT-4-207-150 | FT-4-208-150 | FT-4-209-150 | FT-4-210-150 | FT-4-211-150 |
| 185 | FT-4-206-185 | FT-4-207-185 | FT-4-208-185 | FT-4-209-185 | FT-4-210-185 | FT-4-211-185 |
| 240 | FT-4-206-240 | FT-4-207-240 | FT-4-208-240 | FT-4-209-240 | FT-4-210-240 | FT-4-211-240 |

Sheets in 580 × 580 mm, 100 Pieces

| Grade 1288 | Grade 1289 | Grade 1290 | Grade 1291 | Grade 1292 | Grade 293 |
|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| FT-2-206-580580 | FT-2-207-580580 | FT-2-208-580580 | FT-2-209-580580 | FT-2-210-580580 | FT-2-211-580580 |

Other dimensions are available on request

High-Purity Filter Papers

For Qualitative Analyses

These paper grades are used for analytical purposes that require a low ash content. Grades 292 and 292a are especially suitable for soil analyses because they are low in nitrogen. For phosphate or sodium determination, we recommend grades 131 and 132.

Specifications

| Grade | Weight (g/m ²) | Thickness (mm) | Particle Retention (µm) | Filtration (s) | Material |
|-------|----------------------------|----------------|-------------------------|----------------|--|
| 292 | 87 | 0.18 | 5 to 8 | 45 | Cotton linters, low-nitrogen and nitrates, ash content ≤ 0.06% according to DIN 54370 |
| 292a | 97 | 0.19 | 4 to 7 | 60 | Cotton linters, low-nitrogen and nitrates, ash content ≤ 0.06% according to DIN 54370 |
| 132 | 80 | 0.17 | 5 to 7 | 55 | Cotton linters and refined pulp, low-phosphate and low-potassium, ash content < 0.02% according to DIN 54370 |
| 131 | 80 | 0.16 | 3 to 5 | 100 | Cotton linters and refined pulp, low-phosphate and low-potassium, ash content < 0.02% according to DIN 54370 |

Ordering Information

Filter Discs, 100 Pieces

| Dia. in mm | Grade 131 | Grade 132 | Grade 292 | Grade 292a |
|------------|--------------|--------------|--------------|--------------|
| 55 | | FT-3-329-055 | FT-3-205-055 | FT-3-215-055 |
| 70 | | FT-3-329-070 | FT-3-205-070 | FT-3-215-070 |
| 90 | | FT-3-329-090 | FT-3-205-090 | FT-3-215-090 |
| 110 | | FT-3-329-110 | FT-3-205-110 | FT-3-215-110 |
| 125 | FT-3-351-125 | FT-3-329-125 | FT-3-205-125 | FT-3-215-125 |
| 150 | | FT-3-329-150 | FT-3-205-150 | FT-3-215-150 |
| 185 | | FT-3-329-185 | FT-3-205-185 | FT-3-215-185 |
| 240 | | FT-3-329-240 | FT-3-205-240 | FT-3-215-240 |

Folded Filters, 100 Pieces

| Dia. in mm | Grade 131 | Grade 132 | Grade 292 | Grade 292a |
|------------|--------------|--------------|--------------|--------------|
| 110 | FT-4-351-110 | FT-4-329-110 | FT-4-205-110 | FT-4-215-110 |
| 125 | FT-4-351-125 | FT-4-329-125 | FT-4-205-125 | FT-4-215-125 |
| 150 | FT-4-351-150 | FT-4-329-150 | FT-4-205-150 | FT-4-215-150 |
| 185 | FT-4-351-185 | FT-4-329-185 | FT-4-205-185 | FT-4-215-185 |
| 240 | | FT-4-329-240 | FT-4-205-240 | FT-4-215-240 |

Sheets in 580 × 580 mm, 100 Pieces

| Grade 292 | Grade 292a |
|-----------------|-----------------|
| FT-2-205-580580 | FT-2-215-580580 |

Other dimensions are available on request

Filter Papers

For Qualitative-Technical Analyses

These filter papers are used for routine analyses like clarification, determination of substances, but also as discs with a center hole for technical applications. Grades with a wet burst resistance > 30 kPa are referred to as wet-strengthened and are therefore suitable for pressure or vacuum filtration. They are made of refined pulp and linters with an > 95% α -cellulose content, are very pure with an ash content between <0.1 to 0.15%. Below you will find an overview of the most commonly used grades.

Specifications

| Grade | Surface | Weight (g/m ²) | Thickness (mm) | Particle Retention (μ m) | Filtration (s) | Wet Burst Resistance (kPa) | Properties |
|-------|---------|----------------------------|----------------|-------------------------------|----------------|----------------------------|--|
| 3 hw | Smooth | 65 | 0.14 | 8 to 12 | 20 | 40 | Medium fast filtering, filter paper for routine work in the lab |
| 4 b | Smooth | 75 | 0.15 | 8 to 12 | 22 | > 15 | Medium fast filtering, filtration of coarse precipitates, wick paper for seed testing |
| 603/N | Crêped | 75 | 0.25 | > 15 | 8 | \geq 50 | Fast filtering, filtration of sugar solutions |
| 6 | Smooth | 80 | 0.17 | 10 to 13 | 15 | 30 | Fast filtering, degassing beer before analysis, clarification of spirits |
| 100/N | Smooth | 85 | 0.18 | 6 to 8 | 30 | 80 | Medium fast filtering, ash content <0.1%, low potassium and sodium content, determination of the sugar content |
| 5 H/N | Crêped | 85 | 0.28 | > 40 | 3 | \geq 40 | Very fast filtering, wide-pore, filtration of essential oils |
| 3 S/h | Smooth | 200 | 0.36 | 5 to 7 | 55 | 15 | Medium fast to slow filtering, narrow-pore, re-wet test for diapers |

Ordering Information

Filter Discs

| Dia. in mm | Grade 3 hw (100 Pieces) | Grade 4 b (100 Pieces) | Grade 603/N (100 Pieces) | Grade 6 (100 Pieces) | Grade 100/N (100 Pieces) | Grade 5 H/N (100 Pieces) | Grade 3 S/h (50 Pieces) |
|------------|-------------------------|------------------------|--------------------------|----------------------|--------------------------|--------------------------|-------------------------|
| 55 | FT-3-303-055 | FT-3-309-055 | | FT-3-312-055 | FT-3-328-055 | | FT-3-307-055 |
| 70 | FT-3-303-070 | FT-3-309-070 | | FT-3-312-070 | FT-3-328-070 | | |
| 90 | FT-3-303-090 | FT-3-309-090 | FT-3-335-090 | FT-3-312-090 | FT-3-328-090 | FT-3-423-090 | FT-3-307-090 |
| 110 | FT-3-303-110 | FT-3-309-110 | FT-3-335-110 | FT-3-312-110 | FT-3-328-110 | | FT-3-307-110 |
| 125 | FT-3-303-125 | FT-3-309-125 | FT-3-335-125 | FT-3-312-125 | FT-3-328-125 | FT-3-423-125 | FT-3-307-125 |
| 150 | FT-3-303-150 | FT-3-309-150 | FT-3-335-150 | FT-3-312-150 | FT-3-328-150 | FT-3-423-150 | FT-3-307-150 |
| 185 | FT-3-303-185 | FT-3-309-185 | FT-3-335-185 | FT-3-312-185 | FT-3-328-185 | FT-3-423-185 | FT-3-307-185 |
| 240 | FT-3-303-240 | FT-3-309-240 | FT-3-335-240 | FT-3-312-240 | FT-3-328-240 | FT-3-423-240 | FT-3-307-240 |

Folded Filters, 100 Pieces

| Dia. in mm | Grade 3 hw | Grade 4 b | Grade 603/N | Grade 6 | Grade 100/N | Grade 5 H/N |
|------------|--------------|--------------|--------------|--------------|--------------|--------------|
| 125 | FT-4-303-125 | FT-4-309-125 | FT-4-335-125 | FT-4-312-125 | | FT-4-423-125 |
| 150 | FT-4-303-150 | FT-4-309-150 | FT-4-335-150 | FT-4-312-150 | FT-4-328-150 | FT-4-423-150 |
| 185 | FT-4-303-185 | FT-4-309-185 | FT-4-335-185 | FT-4-312-185 | | FT-4-423-185 |
| 240 | FT-4-303-240 | FT-4-309-240 | FT-4-335-240 | FT-4-312-240 | FT-4-328-240 | FT-4-423-240 |
| 270 | FT-4-303-270 | FT-4-309-270 | FT-4-335-270 | FT-4-312-270 | FT-4-328-270 | FT-4-423-270 |
| 320 | FT-4-303-320 | FT-4-309-320 | FT-4-335-320 | FT-4-312-320 | FT-4-328-320 | FT-4-423-320 |

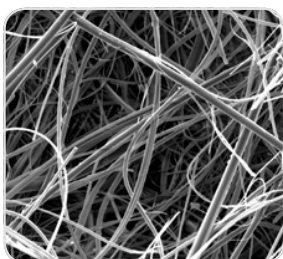
Sheets in 580 x 580 mm, 100 Pieces

| Grade 3 hw | Grade 4 b | Grade 603/N | Grade 6 | Grade 100/N | Grade 5 H/N |
|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| FT-2-303-580580 | FT-2-309-580580 | FT-2-335-580580 | FT-2-312-580580 | FT-2-328-580580 | FT-2-423-580580 |

Other dimensions are available on request

■ Glass Microfiber Filters

Without Binder



Binder-free glass microfiber filters are recommended for analytical and gravimetric analyses and also as prefilters. These filters combine fast flow rates with high load capacity and the retention of very fine

particles; they are biologically inert, are resistant to most chemicals and withstand temperatures up to 500°C (grade 550-HA up to 550°C).

□ Specifications

| Grade | Weight (g/m ²) | Thickness (mm) | Penetration 0.3 μm (%) * | Particle retention in liquids (μm) | Filtration speed (mL/min) | Fulfills the requirements in EN 872:2005 (weigh loss) |
|-----------|----------------------------|----------------|--------------------------|------------------------------------|---------------------------|---|
| MGA | 54 | 0.23 | < 0.001 | 1.6 | 510 | Yes |
| MGB | 143 | 0.70 | < 0.001 | 1.0 | 210 | |
| MGC | 54 | 0.24 | < 0.001 | 1.2 | 335 | Yes |
| MGD | 120 | 0.47 | < 0.1 | 2.7 | 920 | |
| MGF | 75 | 0.38 | < 0.001 | 0.7 | 110 | |
| MGG | 64 | 0.28 | ≤ 0.001 | 1.5 | 600 | |
| 13440 | 88 | 0.44 | | 0.7 | 120 | Yes |
| MG 160 | 75 | 0.35 | < 0.002 | 1.2 | 400 | |
| MG 550-HA | 65 | 0.27 | | 1.5 | 400 | |

* Measurement according to EN 143 (0.3 μm, 5.3 cm/s, paraffin oil)

□ Ordering Information

○ Filter Discs

| Dia. in mm | MGA (100 Pieces) | MG 160 (50 Pieces) | MGB (50 Pieces) | MGC (100 Pieces) | MGD (50 Pieces) |
|------------|------------------|--------------------|-----------------|------------------|-----------------|
| 21 | | | FT-3-1102-021 | | |
| 25 | FT-3-1101-025 | | FT-3-1102-025 | FT-3-1103-025 | FT-3-1104-025 |
| 37 | FT-3-1101-037 | FT-3-01110-037 | | | |
| 47 | FT-3-1101-047 | FT-3-01110-047 | FT-3-1102-047 | FT-3-1103-047 | FT-3-1104-047 |
| 50 | FT-3-1101-050 | FT-3-01110-050 | FT-3-1102-050 | FT-3-1103-050 | FT-3-1104-050 |
| 55 | FT-3-1101-055 | | FT-3-1102-055 | FT-3-1103-055 | |
| 70 | FT-3-1101-070 | FT-3-01110-070 | FT-3-1102-070 | FT-3-1103-070 | FT-3-1104-070 |
| 80 | FT-3-1101-080 | | | | |
| 90 | FT-3-1101-090 | FT-3-01110-090 | FT-3-1102-090 | FT-3-1103-090 | FT-3-1104-090 |
| 100 | FT-3-1101-100 | FT-3-01110-100 | FT-3-1102-100 | FT-3-1103-100 | FT-3-1104-100 |
| 110 | FT-3-1101-110 | FT-3-01110-110 | FT-3-1102-110 | FT-3-1103-110 | FT-3-1104-110 |
| 125 | FT-3-1101-125 | | FT-3-1102-125 | FT-3-1103-125 | FT-3-1104-125 |
| 150 | FT-3-1101-150 | | FT-3-1102-150 | FT-3-1103-150 | FT-3-1104-150 |
| 293 | | | | | FT-3-1104-293 |

| Dia. in mm | MGF (100 Pieces) | MGG (100 Pieces) | MG 550-HA (100 Pieces) | 13440* |
|------------|---------------------|---------------------|---------------------------|-----------------|
| 24 | | | FT-3-01147-024 | |
| 25 | FT-3-1105-025 | FT-3-1106-025 | | |
| 42 | | | | 13440--42-----Q |
| 44 | | | | 13440--44-----Q |
| 47 | FT-3-1105-047 | FT-3-1106-047 | FT-3-01147-047 | 13440--47-----Q |
| 50 | FT-3-1105-050 | FT-3-1106-050 | FT-3-01147-050 | 13440--50-----Q |
| 55 | FT-3-1105-055 | FT-3-1106-055 | FT-3-01147-055 | |
| 70 | FT-3-1105-070 | FT-3-1106-070 | FT-3-01147-070 | |
| 90 | FT-3-1105-090 | FT-3-1106-090 | FT-3-01147-090 | |
| 100 | | | | 13440-100-----K |
| 110 | FT-3-1105-110 | FT-3-1106-110 | FT-3-01147-110 | |
| 125 | FT-3-1105-125 | FT-3-1106-125 | FT-3-01147-125 | |
| 130 | | | | 13440-130-----K |
| 150 | FT-3-1105-150 | FT-3-1106-150 | | 13440-150-----K |
| 293 | FT-3-1105-293 | | | 13440-293-----K |

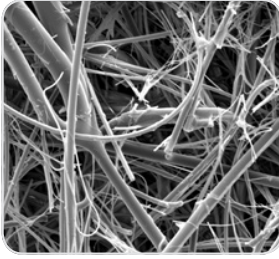
* Q = 500 pieces | K = 50 pieces

Other dimensions as well as sheets are available on request



■ Glass Microfiber Filters

With Binder



These filters are mostly used either for monitoring air and gas or as a prefilter. They are manufactured with synthetic binding agents to ensure that the filter has a defined strength.

They are mechanically and chemically stable, have a temperature resistance up to 180°C and – depending on the binding agent used – are either hydrophobic or hydrophilic.

□ Specifications

| Grade | Weight (g/m ²) | Thickness (mm) | Penetration 0.3 µm (%)* | Pressure drop 5.3 cm/s (Pa) | Binding agent |
|-------------|----------------------------|----------------|-------------------------|-----------------------------|---------------|
| MG 227/1/60 | 60 | 0.32 | < 0.5 | 260 | Hydrophobic |
| 13430 | 220 | 1.25 | 0.02 | 360 | Hydrophilic |
| 13400 | 73 | 0.39 | 0.015 | 363 | Hydrophilic |
| MG 227 | 75 | 0.40 | < 0.01 | 350 | Hydrophobic |
| MG 161 | 75 | 0.40 | ≤ 0.002 | ≤ 580 | Hydrophilic |
| MG 400 | 80 | 0.38 | < 0.001 | 400 | Hydrophilic |
| MG 1387/1 | 90 | 0.37 | ≤ 0.003 | 400 | Hydrophilic |

* Tested and classified according to the Standard EN 143

□ Ordering Information

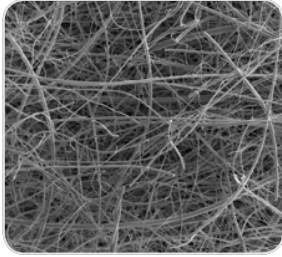


Filter Discs

| Dia. in mm | MG 221/1/60 (100 Pieces) | 13430** | 13400** | MG 227 (100 Pieces) | MG 1387/1 (50 Pieces) |
|------------|--------------------------|-----------------|-----------------|---------------------|-----------------------|
| 13 | | | 13400--13-----S | | |
| 20 | | | 13400--20-----S | | |
| 25 | | | 13400--25-----Q | | |
| 42 | | | 13400--42-----Q | | |
| 44 | | | 13400--44-----Q | | |
| 45 | | | 13400--45-----Q | | FT-3-01125-045 |
| 47 | | 13430--47-----S | 13400--47-----Q | FT-3-01120-047 | FT-3-01125-047 |
| 50 | | | 13400--50-----Q | | FT-3-01125-050 |
| 55 | | | | FT-3-01120-055 | FT-3-01125-055 |
| 80 | | | 13400--80-----N | | |
| 100 | | 13430-100-----K | 13400-100-----K | | |
| 110 | | | | FT-3-01120-110 | FT-3-01125-110 |
| 120 | | | 13400-120-----K | | |
| 124 | | 13430-124-----K | 13400-124-----K | | |
| 125 | | | | | FT-3-01125-125 |
| 127 | | 13430-127-----K | 13400-127-----K | | |
| 130 | | 13430-130-----K | 13400-130-----K | | FT-3-01125-130 |
| 142 | | 13430-142-----K | 13400-142-----K | | |
| 150 | FT-3-01124-150 | | 13400-150-----K | | |
| 293 | | 13430-293-----K | 13400-293-----K | | |

** K = 50 pieces, N = 100 pieces, Q = 500 pieces, S = 200 pieces
Other dimensions as well as sheets are available on request

■ Quartz Microfiber Filters



The quartz microfiber material of the Sartorius pre-heated filters, grade Q3400, is made of high-purity quartz microfibers without any addition of glass microfibers or binding agents. In addition, the Q3400 filter grade is tempered to remove all chemically combined water and to give the filters

excellent weight and dimensional stability. Sartorius filters are especially suitable for emissions monitoring at temperatures of up to 900°C and wherever filters of the highest purity are needed.

□ Specifications

| Grade | Material | Weight (g/m ²) | Thickness (mm) | Penetration, 0.3 μm 15 cm/s* | Temperature Resistance |
|-------|---|----------------------------|----------------|------------------------------|------------------------|
| Q3400 | 100% Quartz microfiber silicium dioxide (SiO ₂) | 85 | 0.43 | <0.002 | up to 900°C |

* Tested and classified according to the Standard EN 143

□ Ordering Information

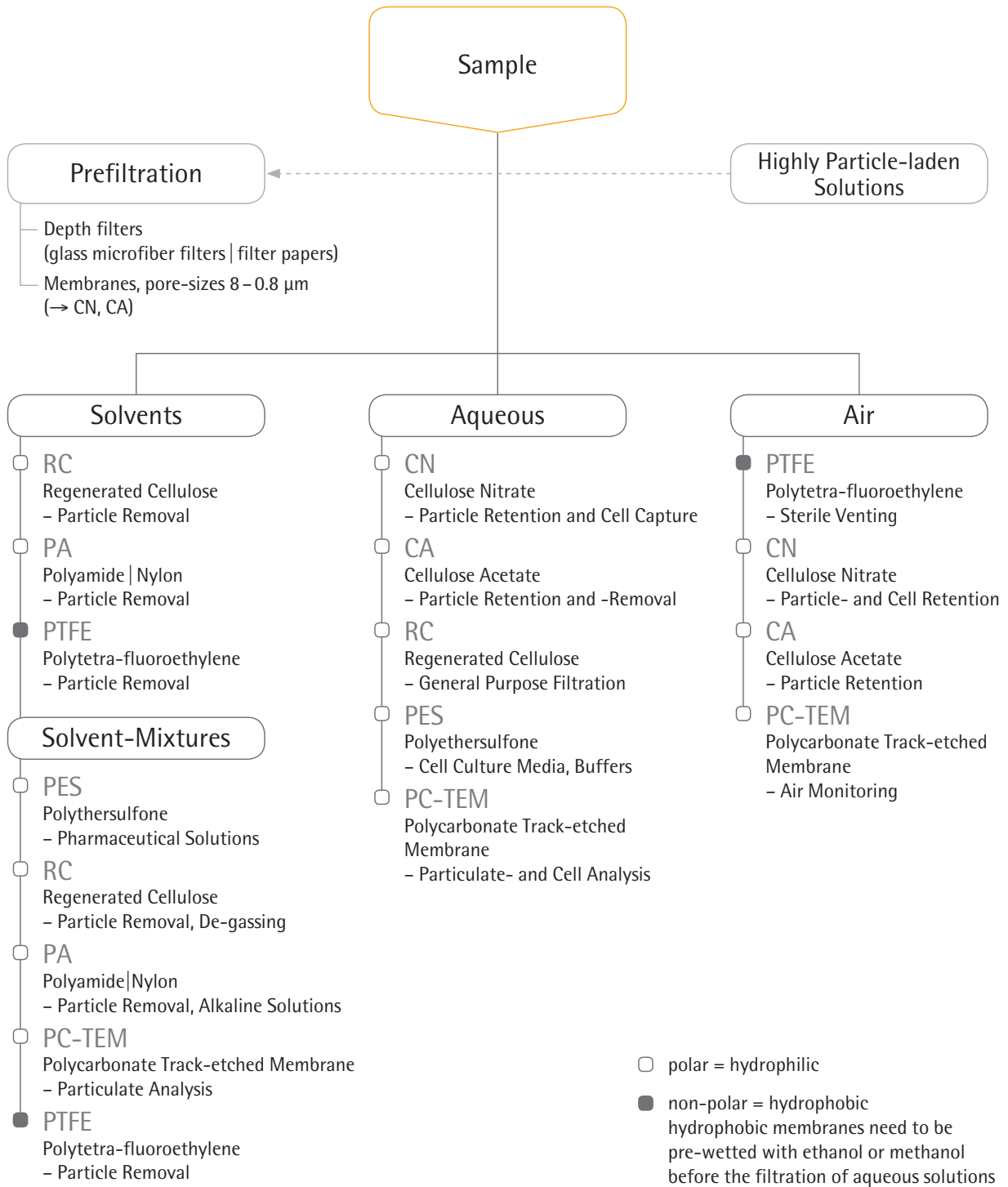
○ Filter Discs

| Dia. in mm | Q3400 |
|------------|-----------------|
| 20 | Q3400--20-----G |
| 25 | Q3400--25-----G |
| 30 | Q3400--30-----G |
| 37 | Q3400--37-----G |
| 45 | Q3400--45-----G |
| 47 | Q3400--47-----G |
| 50 | Q3400--50-----G |
| 82 | Q3400--82-----N |
| 90 | Q3400--90-----N |
| 142 | Q3400-142-----K |
| 150 | Q3400-150-----K |

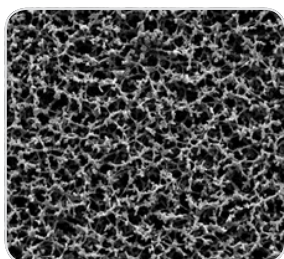
* G = 25 pieces, K = 50 pieces, N = 100 pieces
Other dimensions as well as sheets are available on request



Membrane Filtration – Quick Selection Guide



Cellulose Nitrate (Mixed Cellulose Ester)



Cellulose nitrate membrane filters are indicated for many general laboratory applications where a membrane with a high non-specific adsorption is suitable. They are hydrophilic, have high flow rates thanks to their symmetric structure and are compatible with aqueous solutions

(pH 4 to 8), hydrocarbons and several other organic solvents. The cellulose nitrate membranes are available in different pore sizes from 0.2 μm to 8 μm .

Specifications

| Type | Pore Size (μm) | Thickness (μm) | Bubble Point (bar) | Water Flow Rate (mL/min/cm ² /bar) | Burst Pressure (bar) |
|-------|-----------------------------|-----------------------------|--------------------|---|----------------------|
| 11327 | 0.2 | 130 | 4.2 | 25 | ≥ 0.35 |
| 11306 | 0.45 | 130 | 2.4 | 70 | ≥ 0.3 |
| 11305 | 0.65 | 130 | 2 | 130 | ≥ 0.25 |
| 11304 | 0.8 | 130 | 1.4 | 200 | ≥ 0.2 |
| 11303 | 1.2 | 130 | 1 | 200 | ≥ 0.2 |
| 11302 | 3 | 130 | 0.5 | 430 | ≥ 0.2 |
| 11342 | 5 | 130 | 0.5 | 570 | ≥ 0.15 |
| 11301 | 8 | 130 | 0.3 | 750 | ≥ 0.1 |

Ordering Information

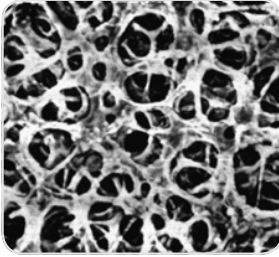
Filter Discs

| Dia. in mm | 11301 (8 μm)* | 11302 (3 μm)* | 11303 (1.2 μm)* | 11304 (0.8 μm)* |
|------------|------------------------------|------------------------------|-----------------------------|-----------------------------|
| 13 | 11301--13-----N | 11302--13-----N | 11303--13-----N | 11304--13-----N |
| 20 | | | | 11304--20-----N |
| 25 | 11301--25-----N | 11302--25-----N | 11303--25-----N | 11304--25-----N |
| 37 | 11301--37-----N | | | 11304--37-----N |
| 47 | 11301--47-----N | 11302--47-----N | 11303--47-----N | 11304--47-----N |
| 50 | 11301--50-----N | 11302--50-----N | 11303--50-----N | 11304--50-----N |
| 70 | 11301--70-----G | | | |
| 90 | | 11302--90-----G | 11303--90-----G | 11304--90-----G |
| 100 | 11301-100-----N | 11302-100-----G | 11303-100-----G | 11304-100-----G |
| 142 | 11301-142-----G | 11302-142-----G | 11303-142-----G | 11304-142-----G |
| 293 | 11301-293-----G | 11302-293-----G | 11303-293-----G | 11304-293-----G |
| Dia. in mm | 11305 (0.65 μm)* | 11306 (0.45 μm)* | 11327 (0.2 μm)* | 11342 (5 μm)* |
| 13 | 11305--13-----N | 11306--13-----N | 11327--13-----N | 11342--13-----N |
| 20 | | 11306--20-----N | | |
| 25 | 11305--25-----N | 11306--25-----N | 11327--25-----N | 11342--25-----N |
| 37 | | 11306--37-----N | | |
| 47 | 11305--47-----N | 11306--47-----N | 11327--47-----N | 11342--47-----N |
| 50 | 11305--50-----N | 11306--50-----N | | 11342--50-----N |
| 85 | | 11306--85-----N | | |
| 90 | | 11306--90-----N | | 11342--90-----G |
| 100 | 11305-100-----N | 11306-100-----N | | 11342-100-----G |
| 110 | | 11306-110-----N | | |
| 142 | 11305-142-----N | 11306-142-----N | 11327-142-----N | 11342-142-----N |
| 293 | 11305-293-----G | 11306-293-----G | | 11342-293-----G |

* G = 25 pieces, N = 100 pieces

Other dimensions and packaging units are available on request

Cellulose Acetate



Cellulose acetate membranes combine high flow rates and thermal stability with very low adsorption characteristics, and are therefore excellently suited for use in pressure filtration devices. They are hydrophilic, have high flow rates thanks to their symmetric structure and are compatible with aqueous solutions

(pH 4–8), oils, alcohols and other organic solvents. The 0.2 μm membrane is the filter of choice for sterile filtration of aqueous solutions, such as nutrient media, buffers and sera. The cellulose acetate membranes are available in different pore sizes from 0.2 to 5 μm .

Specifications

| Type | Pore Size (μm) | Thickness (μm) | Bubble Point (bar) | Water Flow Rate (mL/min/cm ² /bar) | Burst Pressure (bar) |
|-------|-----------------------------|-----------------------------|--------------------|---|----------------------|
| 11107 | 0.2 | 120 | 2.9 | 24 | 0.8 |
| 11106 | 0.45 | 120 | 1.9 | 69 | 0.7 |
| 11105 | 0.65 | 120 | 1.5 | 115 | 0.7 |
| 11104 | 0.8 | 120 | 1 | 200 | 0.5 |
| 12303 | 1.2 | 140 | 0.8 | 320 | 0.4 |
| 12342 | 5 | 140 | 0.4 | 570 | 0.25 |

Ordering Information

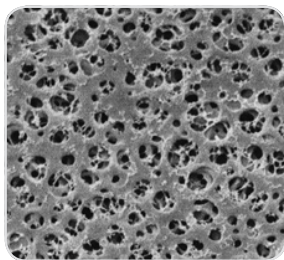
Filter Discs

| Dia. in mm | 11104 (0.8 μm)* | 11105 (0.65 μm)* | 11106 (0.45 μm)* | 11107 (0.2 μm)* | 12303 (1.2 μm)* | 12342 (5 μm)* |
|------------|-----------------------------|------------------------------|------------------------------|-----------------------------|-----------------------------|---------------------------|
| 13 | 11104--13-----N | | 11106--13-----N | 11107--13-----N | | |
| 25 | 11104--25-----N | 11105--25-----N | 11106--25-----N | 11107--25-----N | 12303--25-----N | 12342--25-----N |
| 30 | | | 11106--30-----N | 11107--30-----N | | |
| 37 | 11104--37-----N | | 11106--37-----N | | | |
| 45 | | | | | | |
| 47 | 11104--47-----N | 11105--47-----N | 11106--47-----N | 11107--47-----N | 12303--47-----N | 12342--47-----N |
| 50 | 11104--50-----N | 11105--50-----N | 11106--50-----N | 11107--50-----N | 12303--50-----N | |
| 70 | | | | | | |
| 85 | | | 11106--85-----N | | | |
| 90 | 11104--90-----N | 11105--90-----G | 11106--90-----G | 11107--90-----G | | |
| 100 | | | 11106--100-----N | 11107--100-----N | 12303--100-----G | |
| 110 | | | 11106--110-----N | | | |
| 142 | 11104--142-----N | 11105--142-----N | 11106--142-----N | 11107--142-----N | 12303--142-----G | 12342--142-----G |
| 293 | 11104--293-----G | 11105--293-----G | 11106--293-----G | 11107--293-----G | 12303--293-----G | 12342--293-----G |

* G = 25 pieces, N = 100 pieces

Other dimensions and packaging units are available on request

■ Regenerated Cellulose



The very low adsorption membranes are hydrophilic, solvent-resistant (pH 3–12) and therefore suited for the particle removal from solvents. The membrane is reinforced with nonwoven cellulose. They are available in two pore sizes: 0.45 μm and 0.2 μm .

□ Specifications

| Type | Pore Size (μm) | Thickness (μm) | Bubble Point (bar) | Water Flow Rate (mL/min/cm ² /bar) |
|-------|-----------------------------|-----------------------------|--------------------|---|
| 18407 | 0.2 | 170 | 4.4 | 15 |
| 18406 | 0.45 | 170 | 2.9 | 30 |

□ Ordering Information

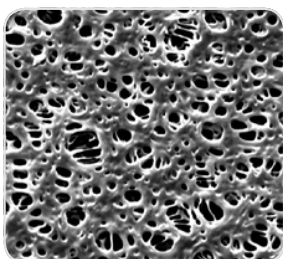
○ Filter Discs

| Dia. in mm | 18406 (0.45 μm)* | 18407 (0.2 μm)* |
|------------|------------------------------|-----------------------------|
| 13 | 18406--13-----N | 18407--13-----N |
| 25 | 18406--25-----N | 18407--25-----N |
| 47 | 18406--47-----N | 18407--47-----N |
| 50 | 18406--50-----N | 18407--50-----N |
| 90 | 18406--90-----G | |
| 100 | 18406-100-----G | 18407-100-----G |
| 142 | 18406-142-----G | 18407-142-----G |
| 293 | 18406-293-----G | 18407-293-----G |

* G = 25 pieces, N = 100 pieces

Other dimensions and packaging units are available on request

■ Polyethersulfone



Polyethersulfone (PES) membrane filters are hydrophilic, have high flow rates, a low non-specific protein adsorption and are chemically resistant over a pH range of 1 – 14. They are therefore recommended

for the filtration of aqueous solutions as well for protein filtration. Furthermore, the low level of extractables makes them suitable for environmental analysis.

□ Specifications

| Type | Pore Size (µm) | Thickness (µm) | Bubble Point (bar) | Water Flow Rate (mL/min/cm ² /bar) | Burst Pressure (bar) |
|---------|----------------|----------------|--------------------|---|----------------------|
| 15458 | 0.1 | 150 | 3.8 | 10 | ≥ 0.6 |
| 15407MI | 0.2 | 150 | 3.5 | 25 | ≥ 0.5 |
| 15406 | 0.45 | 150 | 2.6 | 46 | ≥ 0.5 |

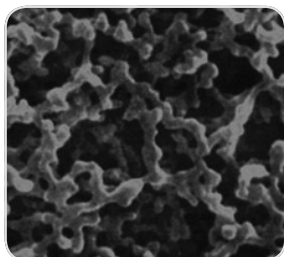
□ Ordering Information

○ Filter Discs

| Dia. in mm | 15406 (0.45 µm)* | 15407MI (0.2 µm)* | 15458 (0.1 µm)* |
|------------|------------------|-------------------|-----------------|
| 25 | 15406--25-----N | 15407--25----MIN | 15458--25-----N |
| 47 | 15406--47-----N | 15407--47----MIN | 15458--47-----N |
| 50 | 15406--50-----N | 15407--50----MIN | 15458--50-----N |
| 90 | | 15407--90----MIK | |
| 142 | 15406-142-----G | 15407-142----MIG | 15458-142-----G |
| 293 | | 15407-293----MIG | 15458-293-----G |

*G = 25 pieces, K = 50 pieces, N = 100 pieces
Other dimensions are available on request

■ Polyamide



Polyamide membrane filters are hydrophilic and chemically resistant to alkaline solutions and organic solvents. They are therefore recommended for the particle removal from aqueous solutions and

solvents for analytical determination such as HPLC, for the sterile filtration of these liquids as well as for applications where a membrane with a relatively high non-specific adsorption is suitable.

□ Specifications

| Type | Pore Size (μm) | Thickness (μm) | Bubble Point (bar) | Water Flow Rate (mL/min/cm ² /bar) | Burst Pressure (bar) |
|-------|----------------|----------------|--------------------|---|----------------------|
| 25007 | 0.2 | 115 | 3.2 | 15 | ≥ 0.25 |
| 25006 | 0.45 | 115 | 2.3 | 35 | ≥ 0.23 |

□ Ordering Information

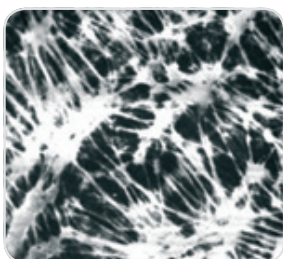
○ Filter Discs

| Dia. in mm | 25006 (0.45 μm)* | 25007 (0.2 μm)* |
|------------|------------------|-----------------|
| 13 | 25006--13-----N | 25007--13-----N |
| 25 | 25006--25-----N | 25007--25-----N |
| 47 | 25006--47-----N | 25007--47-----N |
| 50 | 25006--50-----N | 25007--50-----N |
| 90 | 25006--90-----G | 25007--90-----G |
| 142 | 25006-142-----N | 25007-142-----N |
| 293 | 25006-293-----N | 25007-293-----N |

* G = 25 pieces, N = 100 pieces

Other dimensions and packaging units are available on request

Hydrophobic PTFE



The main application of these membrane filters is the filtration of air, gases or chemicals. They are made of PTFE (polytetra-fluorethylene) only and are therefore permanently hydrophobic. Unlike other (hydrophilic) filter types, they are not wetted by air humidity, allowing unhindered passage of air at low differential pressures as well. PTFE

membrane filters have an excellent chemical compatibility (pH 1 to 14), so that they are also used for the filtration of solvents and acids, to which other filter types are not resistant. Due to their hydrophobic characteristics, they must be pre-wetted with ethanol or methanol before the filtration of aqueous media.

Specifications

| Type | Pore Size (µm) | Thickness (µm) | Bubble Point (bar) | Isopropanol Flow Rate (mL/min/cm ² /bar) |
|-------|----------------|----------------|--------------------|---|
| 11807 | 0.2 | 65 | 1.4 | 11 |
| 11806 | 0.45 | 80 | 0.9 | 20 |
| 11803 | 1.2 | 100 | 0.45 | 80 |
| 11842 | 5 | 100 | 0.10 | 250 |

Ordering Information

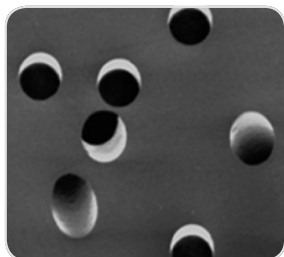
Filter Discs

| Dia. in mm | 11803 (1.2 µm)* | 11806 (0.45 µm)* | 11807 (0.2 µm)* | 11842 (5 µm)* |
|------------|-----------------|------------------|-----------------|-----------------|
| 13 | 11803--13-----N | 11806--13-----N | 11807--13-----N | |
| 25 | 11803--25-----N | 11806--25-----N | 11807--25-----N | 11842--25-----N |
| 37 | 11803--37-----N | 11806--37-----N | | |
| 42 | | | | 11842--42-----N |
| 47 | 11803--47-----N | 11806--47-----N | 11807--47-----N | 11842--47-----N |
| 50 | 11803--50-----N | 11806--50-----N | 11807--50-----N | 11842--50-----N |
| 90 | 11803--90-----G | 11806--90-----G | 11807--90-----G | |
| 100 | 11803-100-----G | 11806-100-----G | 11807-100-----G | 11842-100-----G |
| 142 | 11803-142-----G | 11806-142-----G | 11807-142-----G | 11842-142-----G |
| 293 | 11803-293-----G | 11806-293-----G | 11807-293-----G | 11842-293-----G |

* G= 25 pieces, N= 100 pieces

Other dimensions and packaging units are available on request

Polycarbonate Track-Etched



Those white and hydrophilic polycarbonate track-etched membranes are manufactured from high grade polycarbonate film using track-etch technology. Their capillary pore structure is uniform and precise, with a narrow pore size distribution to retain particles on their surface. Track-etched membranes are an excellent choice for accurate fractionation of particulates because of their precise pore size.

Track-etch technology offers the user distinct performance advantages when excellent surface capture and high sample visibility are required. Their main applications are particulate analysis, epifluorescence microscopy, fluid clarification, cytology, cell biology, bioassays, water microbiology and environmental analysis.

Specifications

| Type | Pore Size (µm) | Thickness (µm) | Bubble Point (bar) | Water Flow Rate (mL/min/cm ² /0.7 bar) | Burst Pressure (bar) |
|-------|----------------|----------------|--------------------|---|----------------------|
| 23058 | 0.1 | 25 | 7.0 | ≥ 0.5 | ≥ 0.7 |
| 23007 | 0.2 | 25 | 3.5 | ≥ 10 | ≥ 0.7 |
| 23006 | 0.4 | 25 | 2.0 | ≥ 30 | ≥ 0.7 |
| 23004 | 0.8 | 25 | 0.6 | ≥ 40 | ≥ 0.7 |

Ordering Information



Filter Discs, 100 Pieces

| Dia. in mm | 23004 (0.8 µm) | 23006 (0.4 µm) | 23007 (0.2 µm) | 23058 (0.1 µm) |
|------------|-----------------|-----------------|-----------------|-----------------|
| 25 | 23004--25-----N | 23006--25-----N | 23007--25-----N | 23058--25-----N |
| 47 | | 23006--47-----N | 23007--47-----N | 23058--47-----N |
| 50 | | | 23007--50-----N | |

Other dimensions are available on request

■ Blotting | Chromatography Papers



These papers are made of cotton linters only with α -cellulose content of > 98%. These highly pure papers are not only ideal for blotting and chromatography, but also for a

wide range of absorption applications like those common in the life sciences and diagnostics. Below you will find an overview of the most commonly used grades.

□ Specifications

| Grade | Weight (g/m ²) | Thickness (mm) | Capillary Rise (mm/30 min) | Capillary Rise (mm/10 min) | Properties |
|--------|----------------------------|----------------|----------------------------|----------------------------|---|
| FN 4 | 125 | 0.24 | 95 | | Chromatography paper, ash content < 0.04% |
| FN 7 | 150 | 0.32 | 145 | | Chromatography paper, ash content < 0.04% |
| FN 30 | 320 | 0.90 | 240 | | Chromatography paper, ash content < 0.04%, paper for antibiotic test strips |
| FN 100 | 195 | 0.35 | 115 | 70 | The most commonly used chromatography and blotting paper |
| BF 3 | 330 | 0.76 | 30 | 130 | Blotting paper to increase and maintain the transport of liquids |

□ Ordering Information



Sheets in 580 × 600 mm

| Grade FN 4 (100 Sheets) | Grade FN 7 (50 Sheets) | Grade FN 30 (25 Sheets) | Grade FN 100 (50 Sheets) | Grade BF 3 (50 Sheets) |
|----------------------------|---------------------------|----------------------------|-----------------------------|---------------------------|
| FT-2-504-580600N | FT-2-507-580600K | FT-2-526-580600G | FT-2-527-580600K | FT-2-520-580600K |

Other dimensions and shapes are available on request

■ Nitrocellulose Membrane for Blotting



Sartorius nitrocellulose membranes are available in two pore sizes, 0.22 μm and 0.45 μm . Both versions combine the advantages of high protein binding capacity with low background and high membrane stability, which ensures easy handling. Due to its large surface area, the 0.22 μm

membrane version is recommended for small proteins. Sartorius blotting membranes are ideal for western blotting, DNA blotting as well as dot or slot blots. They have been optimized for all protein blotting systems, such as electrotransfer, semi-dry or simple capillary blotting.

□ Specifications

| | 0.22 μm | 0.45 μm |
|------------------------------|---------------------------------|---------------------------------|
| Material | Cellulose nitrate | Cellulose nitrate |
| Thickness | 130 μm | 130 μm |
| Water flow rate | 27 mL/(min.cm ² bar) | 70 mL/(min.cm ² bar) |
| Bubble point | 4.4 bar | 2.4 bar |
| Wettability in water | ≤ 1 s | ≤ 1 s |
| Extractable content in water | $\leq 1\%$ | $\leq 1\%$ |
| Burst pressure | 0.8 bar | 0.2 bar |
| Binding capacity for IgG | 200 $\mu\text{g}/\text{cm}^2$ | 200 $\mu\text{g}/\text{cm}^2$ |

□ Ordering Information

| | Roll Size | Order No. |
|-----------------------|--------------------|----------------|
| NC 0.22 μm | 30 cm \times 3 m | 11327-----41BL |
| NC 0.45 μm | 30 cm \times 3 m | 11306-----41BL |

All indicated data to be understood as typical average values

■ Re-usable, 13 mm Syringe Filter Holders

For the Ultracleaning of Small Volumes Up to About 10 mL



PTFE Holder for Solvents and Chemicals

Made completely of PTFE, this holder is unaffected by chemicals and contains no trace elements which could be released into the liquid being filtered. It is therefore extremely well suited for particle removal from samples and reagents for analytical methods, such as NMR samples. Other

benefits of this application are the low hold-up volume, the easy cleaning and the drying at a temperature of 180°C. The construction of the holder ensures leak proof sealing without a sealing ring, and avoids twisting of the membrane filter when the top is tightened onto the base.



□ Specifications

| | |
|--------------------------|---|
| Connectors | Female Luer Lock inlet, luer slip outlet |
| Chemical compatibility | As for PTFE |
| Filtration area | 0.5 cm ² |
| Materials | PTFE top and bottom parts |
| Max. operating pressure | 5 bar 500 kPa 72.5 psi |
| Membrane filter diameter | 13 mm |
| Sterilization | By autoclaving (max. 134°C) or by dry heat (max. 180°C) |
| Hold-up volume | Less than 0.03 mL after overcoming the bubble point (0.3 mL before) |

□ Ordering Information

| Description | Order No. |
|----------------------------------|-----------|
| 13 mm PTFE Syringe Filter Holder | 16574 |



Polycarbonate Holder for Aqueous Solutions

This inexpensive filter holder is made of clear, autoclavable polycarbonate. The silicone gasket enables a leak-free

filtration at pressures of up to 7 bar by simply screwing it together manually. Filter supports in the top and bottom parts allow filtration in either direction.

□ Specifications

| | |
|--------------------------|--|
| Connectors | Female Luer Lock inlet, luer slip outlet |
| Chemical compatibility | As for polycarbonate and silicone |
| Filtration area | 0.5 cm ² |
| Materials | Polycarbonate top and bottom part, silicone gasket |
| Max. operating pressure | 7 bar 700 kPa 101.5 psi |
| Membrane filter diameter | 13 mm |
| Sterilization | By autoclaving at 121°C |
| Hold-up volume | Less than 0.2 mL after overcoming the bubble point (0.3 mL before) |

□ Ordering Information

| Description | Order No. |
|---|-------------|
| 13 mm Polycarbonate Syringe Filter Holder, pack of 12 | 16514-----E |
| Silicon gasket, 10 × 14.9 × 0.5 mm, pack of 10 | 6980569 |

■ Re-usable 25 mm Syringe Filter Holders

For the Ultracleaning and Sterilizing Filtration of Volumes of Up to About 100 mL



Stainless Steel Holder for Solvents and Chemicals

Made of stainless steel, this holder is heat-resistant, and the chemical compatibility depends only on the inserted filter type.

The top part can easily be mounted on the bottom part using the enclosed tightening tool. Filter supports in the top and bottom parts allow filtration in either direction.

□ Specifications

| | |
|--------------------------|--|
| Connectors | Female Luer Lock inlet, luer slip outlet |
| Chemical compatibility | As for stainless steel |
| Filtration area | 3 cm ² |
| Materials | Stainless steel (1.4305) top and bottom parts |
| Max. operating pressure | 7 bar 700 kPa 101.5 psi |
| Membrane filter diameter | 25 mm |
| Sterilization | By autoclaving (max. 134°C) or by dry heat (max. 180°C) |
| Hold-up volume | Less than 0.1 mL after overcoming the bubble point (0.3 mL before) |

□ Ordering Information

| Description | Order No. |
|-------------------------------|-----------|
| 25 mm Stainless Steel Holder | 16214 |
| Tightening tool, Polyman 24/5 | 6980595 |



Polycarbonate Holder for Aqueous Solutions

This inexpensive filter holder is made of clear, autoclavable polycarbonate. The silicone gasket enables a leak-free filtration

at pressures of up to 7 bar by simply screwing it together manually. Filter supports in the top and bottom parts allow filtration in either direction.

□ Specifications

| | |
|--------------------------|--|
| Connectors | Female Luer Lock inlet, luer slip outlet |
| Chemical compatibility | As for polycarbonate and silicone |
| Filtration area | 3 cm ² |
| Materials | Polycarbonate top and bottom parts, silicone gasket |
| Max. operating pressure | 7 bar 700 kPa 101.5 psi |
| Membrane filter diameter | 25 mm |
| Sterilization | By autoclaving at 121°C |
| Hold-up volume | Less than 0.3 mL after overcoming the bubble point (0.6 mL before) |

□ Ordering Information

| Description | Order No. |
|---|-------------|
| 25 mm Polycarbonate Syringe Filter Holder, pack of 12 | 16517-----E |
| Silicone gasket, 20.5×26.5×0.5 mm, pack of 10 | 6980570 |

25 mm Glass Vacuum Filter Holder

For Hybridization Tests, Particle Testing and Clarification



This filter holder is available in two versions differing from each other only in the type of the filter support. The filter with glass frit ensures uniform distribution of retained particles and is therefore recommended when the residue on the filter surface is of interest. Because it is easy to clean, the device with the PTFE-coated screen support is preferable when the filtrate is required, or when liquids difficult to remove from glass frits must be examined. The PTFE ring, which holds the

glass frit and the screen support, allows for the autoclaving of the devices with a filter in position and protects the edge of the glass frit from breakage and potential leakage. It has a rim around the upper edge to simplify the positioning of the membrane filter when inserted and a silicone O-ring in the underside for a leak-proof seal on the filtrate side. The funnel-shaped top part simplifies filling in the sample.

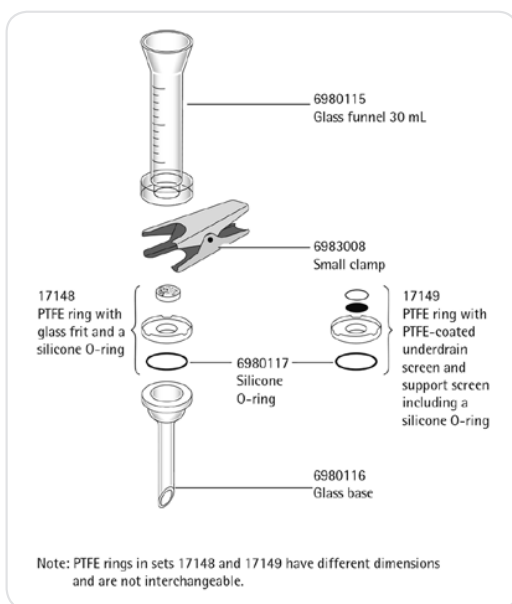
Specifications

| | |
|-----------------------------------|---|
| Outlet spout | 12 mm dia. |
| Parts and materials | Borosilicate glass funnel and base PTFE glass filter support (type 16306) or PTFE stainless steel filter support, coated with PTFE (type 16315) Silicone O-ring 25 × 3 mm Anodized Aluminium clamp |
| Chemical compatibility | As for glass, PTFE and silicone. The silicone O-ring can be replaced by a fluoroelastomer O-ring (order no. 00118) |
| Funnel capacity | 30 mL |
| Filtration area | 3 cm ² |
| Max. operating pressure | Only for vacuum |
| Suitable membrane filter diameter | 25 mm (or 24 mm) |
| Sterilization | By autoclaving (max. 134°C) or by dry heat (max. 180°C) |

Ordering Information

| Description | Order No. |
|---|-----------|
| Glass vacuum filtration holder for 25 mm (or 24 mm) membrane filter, with glass frit filter support | 16306 |
| Glass vacuum filtration holder for 25 mm (or 24 mm) membrane filter, with PTFE-coated screen filter support | 16315 |

Replacement parts are shown in the diagram.



50 mm Glass Vacuum Filter Holder

For Particle Testing or Clarification and Sterile Filtration



This filter holder is available in two versions differing from each other only in the type of the filter support. The device with glass frit ensures uniform distribution of retained particles and is therefore recommended, when the residue on the filter surface is of interest. Because it is easy to clean, the device with the PTFE-coated screen support is preferable when the filtrate is required, or when liquids difficult to remove from

glass frits must be examined. The PTFE ring, which holds the glass frit and the screen support, allows the autoclaving of the devices with a filter in position and protects the edge of the glass frit from breakage and potential leakage. It has a rim around the upper edge to simplify the positioning of the membrane filter when inserted and a silicone O-ring in the underside for a leak-proof seal on the filtrate side.

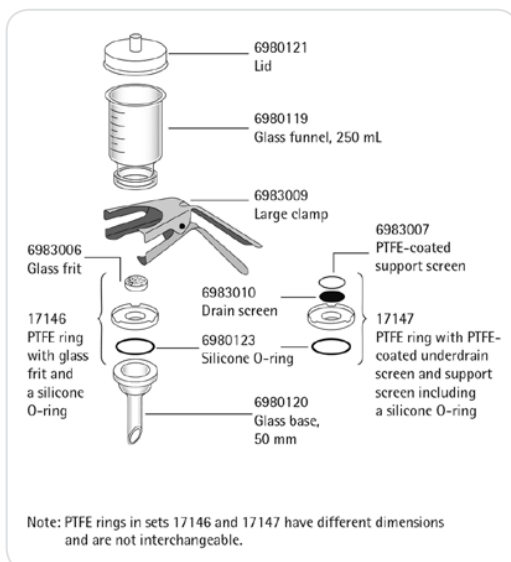
Specifications

| | |
|-----------------------------------|---|
| Outlet spouts | 15 mm dia. |
| Parts and materials | Borosilicate glass funnel and base Silicone caoutchouc lid PTFE glass filter support (type 16307) or PTFE stainless steel filter support, coated with PTFE (type 16316) Silicone O-ring 45 × 3 mm Anodized Aluminium clamp |
| Chemical compatibility | As for glass, PTFE and silicone. The silicone O-ring can be replaced by a fluoroelastomer O-ring (order no. 00124). |
| Funnel capacity | 250 mL |
| Filtration area | 12.5 cm ² |
| Max. operating pressure | Only for vacuum |
| Suitable membrane filter diameter | 50 mm (or 47 mm) |
| Sterilization | By autoclaving (max. 134°C) or by dry heat (max. 180°C) |

Ordering Information

| Description | Order No. |
|---|-----------|
| Glass vacuum filtration holder for 50 mm (or 47 mm) membrane filter, with glass frit filter support | 16307 |
| Glass vacuum filtration holder for 50 mm (or 47 mm) membrane filter, with PTFE-coated screen filter support | 16316 |

Replacement parts are shown in the diagram.



■ All-Glass Vacuum Filter Holder

For Analytical Determinations, Particle Removal from Solvents



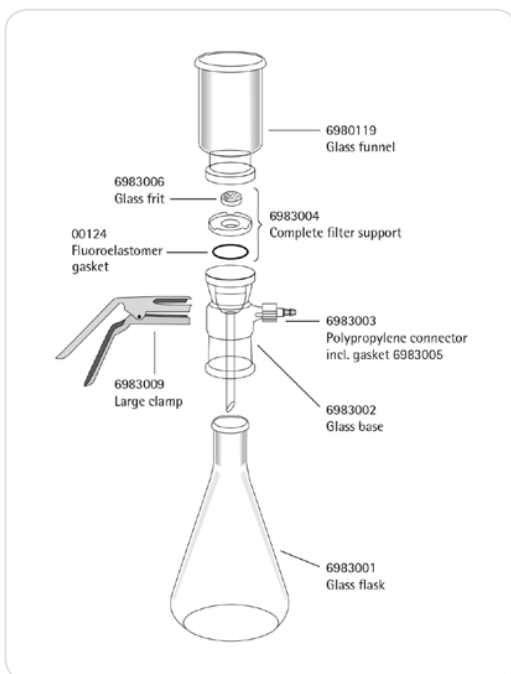
All areas, where liquid and device can come into direct contact, are made of glass or PTFE. The device, in combination with solvent-resistant, hydrophilic RC-membranes, is therefore ideal for ultracleaning and degassing solvents and solvent mixtures for HPLC, GC and AA. Convenience of handling is ensured by several beneficial features. A 6 mm wide

non-ground rim above the ground glass neck of the suction flask prevents the filtrate from contacting grease on the ground glass surface and so avoids its contamination while being poured out of the flask. The hose nipple connector is made of polypropylene for safe connection of the vacuum hose. The filtrate outlet spout ends well below the entrance to this hose nipple.



□ Specifications

| | |
|-----------------------------------|---|
| Parts and materials | Borosilicate glass funnel, base and flask, sintered glass frit in a PTFE ring and fluoroelastomer O-ring (45 × 3 mm) underneath, anodized aluminium clamp |
| Chemical compatibility | As for glass and PTFE |
| Funnel capacity | 250 mL |
| Capacity of the filtrate flask | 1 liter |
| Filtration area | 12.5 cm ² |
| Max. operating pressure | Only for vacuum |
| Suitable membrane filter diameter | 50 mm (or 47 mm), 40 or 42 mm prefilter |
| Sterilization (without connector) | By autoclaving (max. 134°C) or by dry heat (max. 180°C) |



□ Ordering Information

| Description | Order No. |
|--|-----------|
| All-glass vacuum filter holder for 50 mm (or 47 mm) membrane filter, with vacuum-resistant flask, capacity 1 liter | 16309 |

Replacement parts are shown in the diagram.

Polycarbonate In-Line Filter Holder

For the Filtration of Liter Volumes of Aqueous Solutions



This holder is made of stable, autoclavable polycarbonate. This practical holder is suitable for many simple laboratory filtrations. It can be connected to a peristaltic pump or a pressure container. The bell-shaped base protects the filtrate from repeated contamination while flowing in a receiver. The holder is characterized

by an excellent resistance to pressure and density setting by simple hand-tightening. The transparent top part allows the visual control of the correct fit of the O-ring. The hose nipples can be replaced by luer connectors to use it as a large area syringe filter holder.



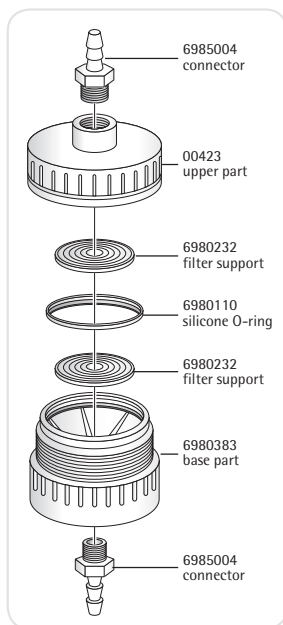
Specifications

| | |
|-----------------------------------|--|
| Chemical compatibility | As for polycarbonate, polypropylene and silicone |
| Filtration area | 12.5 cm ² |
| Weight | 83 g |
| Threads for connectors | M 12 × 1 female thread |
| Materials | Polycarbonate top part, base part and hose nipple, polypropylene filter support, silicone O-ring (40 × 5 mm) |
| Max. operating pressure | 7 bar 700 kPa 101.5 psi |
| Suitable membrane filter diameter | 50 mm (40 or 42 mm prefilter) |
| Sterilization | By autoclaving at 121°C The material withstands repeated cycles, provided aggressive cleaning agents are completely washed off and that the boiler water does not contain anti-corrosive or anti-scaling additives. |

Ordering Information

| Description | Order No. |
|---|-------------|
| Polycarbonate in-line filter holder for 50 mm membrane filter, pack of 5. | 16508-----B |

Replacement parts are shown in the diagram.



■ 25 mm Stainless Steel Filter Holder For In-Line Filtration



The G $\frac{1}{4}$ connection threads with density barrel, guarantee leak-proof sealing of the hose nipple and the holder without sealing rings. Other connectors, available as accessories, fit the holder onto reducing

valves or pumps with G $\frac{1}{4}$ female thread (order no. 01030) or G $\frac{3}{8}$ female thread (order no. 01029) or onto pressure tanks with G $\frac{3}{8}$ male thread (order no. 00177).

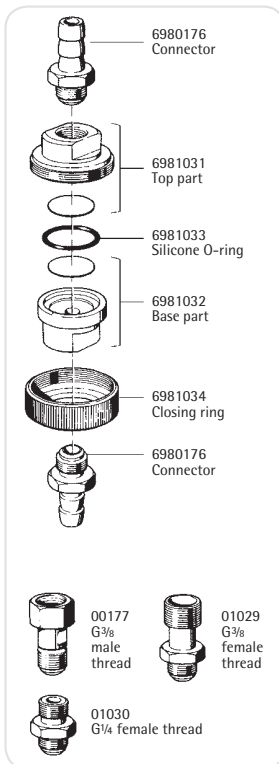
□ Specifications

| | |
|--------------------------|---|
| Connectors | Hose nipples DN10 |
| Filtration area | 3 cm ² |
| Weight | ca. 170 g |
| Materials | Stainless steel, except silicone O-ring (21 × 2 mm) and aluminium closing ring |
| Max. operating pressure | 5 bar 500 kPa 72.5 psi |
| Suitable membrane filter | 25 mm (20 mm prefilter for the filtration of liquids only) |
| Sterilization | By autoclaving (max. 134°C) or by dry heat (max. 180°C) |

□ Ordering Information

| Description | Order No. |
|--|-----------|
| Stainless steel pressure filter holder for 25 mm dia. membrane filter. | 16251 |

Replacement parts are shown in the diagram.



47 mm Stainless Steel Filter Holder

For In-Line Filtration



The filter holder is suitable for a pressure of up to 20 bar. The inlet side valve is convenient for the intermittent run-off of waste water. Other connectors, available as accessories, fit the holder onto reducing

valves or pumps with G $\frac{3}{8}$ female thread (order no. 17089) or onto pressure tanks with G $\frac{3}{8}$ male thread (order no. 17069) or on taps with G $\frac{3}{4}$ male thread (order no. 17068).

Specifications

| | |
|--------------------------|---|
| Connectors | Hose nipples DN10 |
| Connection thread | M12 × 1 |
| Filtration area | 13 cm ² |
| Weight | ca. 490 g |
| Materials | Stainless steel, except silicone O-ring (42 × 3 mm), PTFE and fluoroelastomer valve seals |
| Max. operating pressure | 20 bar 2,000 kPa 290 psi |
| Suitable membrane filter | 47 mm (40 or 42 mm prefilter) |
| Sterilization | By autoclaving (max. 134°C) or by dry heat (max. 180°C) |

Ordering Information

| Description | Order No. |
|---|---------------|
| Stainless steel filter holder for 47 mm membrane filter (with adapter M12 × 1 male thread to hose barb DN10, Mat. 316, ref. 6980801) – Replacement parts are shown in the diagram | 16254 |
| Stainless steel filter holder for 47 mm membrane filter (with adapter M12 × 1 male thread to hose barb DN 4 to 5, Mat. 316, ref. 6981132) | 16278 |
| Stainless steel back pressure screen | 6980721-----1 |
| Stainless steel filter support screen | 6980180-----1 |
| Stainless steel underdrain screen | 00181 |
| Stainless steel connector M12 × 1 male thread to hose barb DN 4-5 | 6981132 |
| Adapter Quick connect nipple length 60 mm male part to male thread M12 × 1, Mat 316 | 17090-----1 |

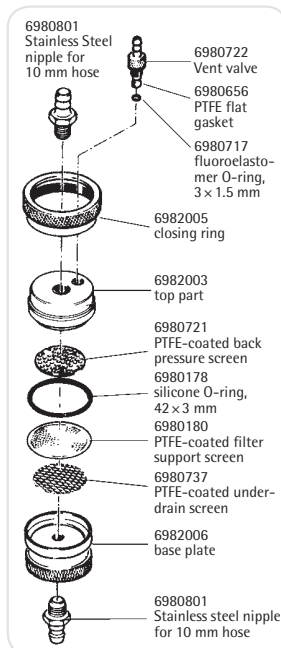
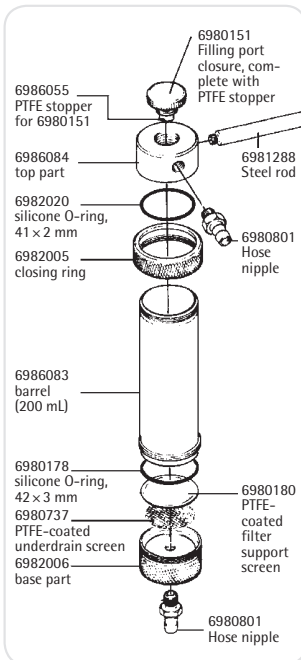


Diagram for 16254

Stainless Steel Pressure Filter Holder

For the Filtration of Up to 5 Liter Volumes



A practical filter holder for many laboratory filtrations. It can be attached to a tripod with the help of a steel rod which can be screwed in. The hose nipple is screwed into the side of the top part, leaving room for a large filling opening. This makes pouring in the sample easier, and the sample can be refilled without removing the tube connection to the pressure source. Leak-proof sealing is achieved by

hand-tightening the closing ring. For the filtration of small volumes (up to about 200 ml of soil samples or viscous liquids, such as oils), the holder is connected directly to a pressure source. For the filtration of up to 5 liter volumes of relatively easily filterable liquids (e.g. buffer solutions, solutions for cell counters and tissue culture solutions), it is used in combination with a pressure tank.

Specifications

| | |
|-----------------------------------|--|
| Chemical compatibility | As for stainless steel, PTFE and silicone. If required, the silicone O-ring in the filter support can be replaced by a fluoroelastomer O-ring 00179 or a PTFE O-ring 17038 (by reducing the max. operating pressure to 4 bar 58 psi); the silicone O-ring in the top part can be replaced by a fluoroelastomer O-ring 17145. |
| Filtration area | 13 cm ² |
| Weight | 960 g |
| Threads for connectors | M 12 x 1 female thread |
| Materials | Top part, barrel, base part, corrugated iron, closing ring, closure cap, back pressure screen and stainless steel hose nipples 1.4401 (AISI 316), PTFE-coated stainless steel filter support, silicone O-rings, 41 x 2 mm (top part) and 42 x 3 mm (filter support), PTFE-sealing (cap). |
| Max. operating pressure | 10 bar 1,000 kPa 145 psi |
| Suitable membrane filter diameter | 47 mm (40 or 42 mm prefilter) |
| Sterilization | By autoclaving (max 134°C) or by dry heat (180°C) |

Ordering Information

| Description | Order No. |
|---|-------------|
| Stainless steel pressure filter holder | 16249 |
| Stainless steel pressure filter holder with double jacket | 16249-----3 |

Replacement Parts

| Description | Order No. |
|--|-----------|
| Fluoroelastomer O-ring, 42 x 3 mm | 00179 |
| PTFE O-ring, 42 x 3 mm | 17038 |
| Fluoroelastomer O-ring for upper part, 41 x 2 mm | 17145 |

Other replacement parts are shown in the diagram or on page 139.

Chemical-resistant PTFE Filter Holder

For the Filtration of Aggressive Liquids



The holder hinders the release of trace elements into the filtrate and is resistant to almost all chemicals. The fluoroelastomer O-ring in the top part allows easy hand tightening, and can be replaced by a PTFE

O-ring, order no. 17039. The 6 mm outlet nipple is an integral part of the base, the 10 mm inlet hose nipple can be replaced by a G $\frac{3}{8}$ connector, order no. 17051.

Specifications

| | |
|-----------------------------------|---|
| Chemical compatibility | As for PTFE and fluoroelastomer |
| Filtration area | 12.5 cm ² |
| Thread for inlet connector | M 14 × 1.5 male thread |
| Materials | Top part, barrel, base part: corrugated iron, hose nipples and filter support with 40 × 3.5 mm O-ring: PTFE, locking rings: aluminium 39 × 3.5 mm fluoroelastomer O-ring (top part) |
| Max. operating pressure | 5 bar 500 kPa 72.5 psi |
| Suitable membrane filter diameter | 47 mm |
| Sterilization | By autoclaving (max 134°C) or by dry heat (180°C) |

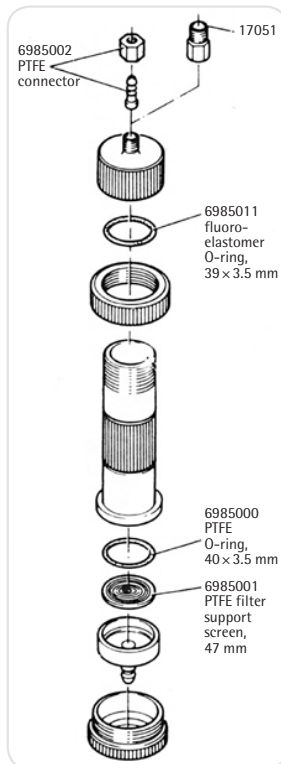
Ordering Information

| Description | Order No. |
|---|-----------|
| PTFE pressure filter holder, 47 mm, with 200 mL capacity. | 16579 |

Replacement Parts

| Description | Order No. |
|--------------------------|-----------|
| PTFE O-ring, 39 × 3.5 mm | 17039 |

Other replacement parts are shown in the diagram.



Combisart® Manifolds

1-, 3- and 6-Branch



Made of high-grade stainless steel (B.S. 304S3 | AISI 304); accommodates any type of vacuum funnel. Stainless steel three-way valves (taps) allow the vacuum for each filter holder to be individually

controlled and each holder to be sterilely vented. The low height of the manifold ports is particularly advantageous for working on a clean bench.

Ordering Information

| Combisart® Manifolds, without Base Support and Frit | Order No. |
|---|-----------|
| Combisart® 1-branch manifold | 16844 |
| Combisart® 3-branch manifold | 16842 |
| Combisart® 6-branch manifold | 16843 |

| Combisart® Sets, Stainless Steel Capacity | Order No. |
|---|-----------|
| 1-branch 1 × 100 mL | 16844-CS |
| 1-branch 1 × 500 mL | 16845-CS |
| 3-branch 3 × 100 mL | 16824-CS |
| 3-branch 3 × 500 mL | 16828-CS |
| 6-branch 6 × 100 mL | 16832-CS |
| 6-branch 6 × 500 mL | 16831-CS |

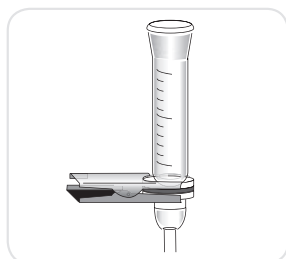
In each set stainless steel funnels with lids are preassembled.

Accessories and Replacement Parts

| Description | Pack Size | Order No. |
|---|-----------|-----------|
| Plug, conical, to close the venting hole beside the 3-way valve | 10 | 6980225 |
| Silicone O-ring for manifold female threads | 3 | 6980235 |
| Rubber tubing, 1 m | 1 | 16623 |

■ Glass Filter Holders; 30, 250 mL

For Particle Counting



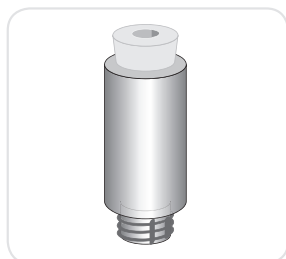
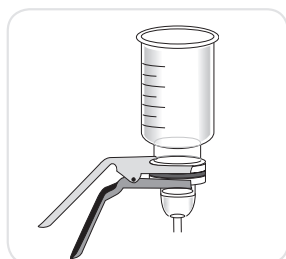
Glass Filter Holders

Two compact vacuum filter holders for easy particulate analysis. Both the top and bottom part of the filter holders are easily and securely fastened together using the

metal clamp. The centering rim on the filter support ensures correct positioning of the membrane filter. The glass frit filter support guarantees uniform distribution of retained particles on the filter surface.

□ Ordering Information

| Description | | Order No. |
|---------------------|----------------------|-----------|
| Glass filter holder | 30 mL | 16306 |
| Filter diameter | 25 mm (or 24 mm) | |
| | Prefilter, 20 mm | |
| Filtration area | 3 cm ² | |
| Capacity | 30 mL | |
| Outlet | 12 mm outer diameter | |
| Glass filter holder | 250 mL | 16307 |
| Filter diameter | 47 mm (or 50 mm) | |
| | Prefilter, 40 mm | |
| Filtration area | 12.5 cm ² | |
| Capacity | 250 mL | |
| Outlet | 15 mm outer diameter | |



Adapter, 16836 | Adapter, 16837

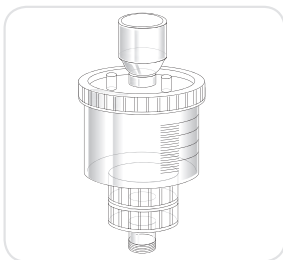
For use of a glass filter holder, 16306 or 16307, on a Combisart® stainless steel manifold.

□ Ordering Information

| Description | Order No. |
|--|-----------|
| Adapter with 11 mm opening in stopper; for using filter holder 16306 on a Combisart® manifold | 16836 |
| Replacement stopper for 16836 | 00280 |
| Adapter with 14 mm opening in stopper; for using filter holder 16307 on a Combisart® manifold | 16837 |
| Replacement stopper for 16837 | 00281 |

■ Polycarbonate Filter Holders

For Particle Counting

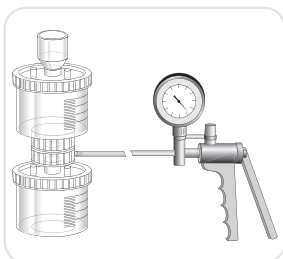


Polycarbonate Filter Holder, 250 mL

This reusable, practical filter holder made of autoclavable plastic is ideal for analytical testing outside the laboratory. For use with 47 mm membrane filters.

Outlet: TR 20×2 mm male thread

□ Ordering Information



| Description | Order No. |
|--|-----------|
| Polycarbonate filter holder without receiver flask | 16511 |
| Polycarbonate filter holder with receiver flask | 16510 |
| Hand vacuum pump with gauge and 60 cm PVC tubing | 16673 |

■ Ready-to-Use Biosart® 250 Funnels

For Particle Counting



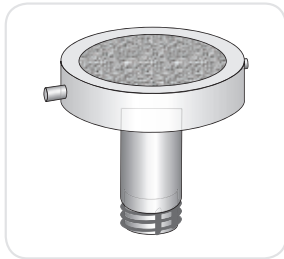
Biosart® 250 Funnel

The Biosart® 250 Funnel has been specially designed for analytical quality assurance. The sterile 250 mL plastic funnel guarantees fast filtration and high sample

throughputs during routine testing. Its large inner diameter allows high flow rates, and the tapered inner walls permit thorough flushing of the funnel, after filtration.

□ Ordering Information

| Description | Order No. |
|---|--------------|
| Biosart® 250 Funnel, 50 units, sterile-packaged | 16407-25-ALK |



Single Support, 16840

For adapting a Biosart® 250 Funnel for use on a Combisart® stainless steel manifold.

□ Ordering Information

| Description | Order No. |
|--|-----------|
| Stainless steel filter support for stainless steel manifold. | 16840 |

Replacement

| Description | Order No. |
|---|-----------|
| Stainless steel frit for 50 mm membrane filters | 6980102 |
| Stainless steel frit for 47 mm membrane filters | 6980103 |
| Silicone flat gasket underneath the frit | 6980124 |
| PTFE flat gasket underneath the frit | 6980104 |
| Silicone O-ring for 16840 male thread | 6980274 |